

What is claimed is:

1. A liner structure comprising a flexible sheet having a top surface and a bottom surface, said flexible sheet being comprised of a first polymeric resin which is sufficiently soft to render the flexible sheet non-curling and the bottom surface non-skid, and a plurality of upwardly extending
5 ridges on the top surface of the flexible sheet, said upwardly extending ridges being comprised of a second polymeric resin which is harder than the first polymeric resin and which provides a low friction surface on the top edges of said upwardly extending ridges.
2. The liner structure of claim 1 wherein the bottom surface of the flexible sheet is substantially flat.
- 10 3. The liner structure of claim 1 wherein the bottom surface of the flexible sheet is undulating.
4. The liner structure of claim 1 wherein the bottom surface of the flexible sheet is comprised of a plurality of downwardly extending ridges comprised of said first polymeric resin.
5. The liner structure of claim 4 wherein the downwardly extending ridges are flat or rounded.
6. The liner structure of claim 4 wherein the downwardly extending ridges are directly
15 underneath and parallel to said upwardly extending ridges.
7. The liner structure of claim 1 wherein the upwardly extending ridges are straight and parallel to each other.
8. The liner structure of claim 1 wherein the first polymeric resin is comprised of plasticized polyvinyl chloride.
- 20 9. The liner structure of claim 1 wherein the second polymeric resin is comprised of polyvinyl chloride.

10. The liner structure of claim 1 wherein both the first polymeric resin and the second polymeric resin are comprised of polyvinyl chloride, the first polymeric resin being more highly plasticized than the second polymeric resin.

11. The liner structure of claim 1 wherein the upwardly extending ridges have a triangular profile.

12. The line structure of claim 1 wherein the second polymeric resin is harder than the first polymeric resin by at least 3 Shore A Hardness units.